

Revision number: HCS2012 2.3 Revision date: 7 February 2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product identifier

Product name VELAFRESH® ZP20
Product CAS number 1662663-05-9

Other identification Sodium Zinc Polyitaconate;

Poly(sodium, zinc itaconate), neutralized with KOH

Relevant identified uses of the substance or mixture and uses advised against

Recommended use Odor absorbing agent in personal care formulations

Uses advised against See section 15

Details of the supplier of the safety datasheet

Company Itaconix Corporation

Address 2 Marin Way, Stratham, NH 03885, USA

Telephone +1 (603) 775-4400 E-mail info@itaconix.com

Emergency Telephone Number

+1 (603) 775-4400 (Monday – Friday 09:00 – 17:00 US EST)

SECTION 2: Hazards identification

GHS Classification of the substance or mixture

Classification (29 CFR 1910.1200) Not classified as hazardous

GHS Label elements

Labelling (29 CFR 1910.1200)

Hazard pictograms None
Signal word None
Hazard statements None
Precautionary statements None

Other hazards

The mixture contains <0.1% of unknown impurities

SECTION 3: Composition/information on ingredients

Mixtures



Revision number: HCS2012 2.3 Revision date: 7 February 2025

Chemical name	CAS number	Classification	Concentration
Sodium Zinc Polyitaconate	1662663-05-9	None	26 %
Pentane diol and	5343-92-0	None at these	~ 0.3%
Phenyl propanol	122-97-4	concentrations	

SECTION 4: First aid

Description of first aid measures

If breathed in, move person to fresh air. If respiratory symptoms

develop, call a physician.

In case of skin contact Flush skin with water.

In case of eye contact Rinse immediately with plenty of water and seek medical advice.

If ingested Do not induce vomiting, rinse mouth with water.

First aid responders shall wear standard personal protective equipment

Most important symptoms and effects, both acute and delayed

Symptoms None known

Indication of any immediate medical attention and special treatment needed

Treatment Treat symptomatically.

SECTION 5: Firefighting measures

Extinguishing media

circumstances and the surrounding environment. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special hazards arising from the substance or mixture

Specific hazards during firefighting: decomposition products may be produced such as carbon oxides

Advice for firefighters

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.



Revision number: HCS2012 2.3 Revision date: 7 February 2025

SECTION 6: Accidental release measures

Personal precautions protective equipment and emergency procedures

Use personal protective equipment in accordance with good industrial practices (gloves, eye protection, labcoat/overalls, dust mask). Provide sufficient ventilation and control dust.

Environmental precautions

Prevent product from entering drains. Should not be released into the environment.

Methods and materials for containment and cleaning up

Contain/absorb with non-combustible absorbent material (e.g., sand, earth, vermiculite, chemical absorbent). Vacuum, or sweep up and shovel into suitable containers for disposal.

SECTION 7: Handling and storage

Precautions for safe handling

Normal measures as prevention against fire. Minimize exposure to dust in accordance with good industrial practices. Wear appropriate PPE. Wash hands thoroughly after handling. Do not eat, drink nor smoke in work areas. Wash hands before breaks and at the end of workday.

Conditions for safe storage

Keep container tightly closed. Containers which are opened must be carefully resealed to avoid contamination. Store at room temperature (60 to 80F). If the product is kept cold for an extended amount of time (bulk temperature below 60F), reheat (in heated box or similar) to 80F prior to use. No special restrictions on storage with other products.

SECTION 8: Exposure controls/personal protection

Control parameters

Contains no substances with occupational exposure limit values (No OSHA PEL and no ACGHIH TLV).

Exposure controls

Appropriate engineering controls: Ensure good ventilation. Arrange for eye wash (recommended). Handle in accordance with good industrial hygiene and safety practice.

Personal protective equipment: Eye and hand protection, laboratory lab coat or overalls are recommended.

Respiratory protection: In case of dust, wear dust mask (N95 or equivalent or better).



Revision number: HCS2012 2.3 Revision date: 7 February 2025

Eye/face protection: Safety glasses with side-shields conforming to NIOSH (US) or EN166 are recommended.

Hand protection: Handling with gloves is recommended. Nitrile gloves are suitable.

Skin protection: Laboratory coat or overalls are recommended.

Environmental exposure control: Avoid release of material to drains, ground or surface water.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

a) Physical state	Liquid
b) Color	Yellow

c) Odor and odor threshold No odor – no threshold No data available d) Melting point/freezing point

e) Boiling point >100C

f) Flammability (solid, gas) No data available g) Upper/Lower flammability or explosive limits No data available h) Flash point Not applicable h) Evaporation Rate No data available No data available

i) Auto ignition temperature No data available j) Decomposition temperature

k) pH 7.2-8.6* I) Kinematic Viscosity <100 cpP

m) Solubility Highly water soluble n) Partition coefficient: n-octanol/water No data available No data available o) Vapor pressure

1.2* p) Relative Density No data available q) Vapor density r) Particle characteristic Not applicable

Other safety information

* Internal test protocol

Explosive properties No ingredients have these properties No ingredients have these properties Oxidizing properties

SECTION 10: Stability and reactivity

Reactivity

No data available.

Chemical stability



Revision number: HCS2012 2.3 Revision date: 7 February 2025

Stable product under recommended storage and handling conditions.

Possibility of hazardous reactions

None known under normal processing.

Conditions to avoid

Heat above 90°C.

Incompatible materials

Avoid strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products may be formed under fire conditions such as carbon oxides and zinc oxide.

SECTION 11: Toxicological information

Information on toxicological effects

Some data available on mixture. Where not tested, data derived from or based on individual components are shown below:

(a) acute toxicity No data available.

(b) skin corrosion/irritation No skin irritation (OECD 439). (c) serious eye damage/irritation No eye irritation (OECD 492).

(d) respiratory or skin sensitization No skin sensitization (HRIPT). Not tested for respiratory

sensitization.

(e) germ cell mutagenicity Non mutagenic (OECD 471).

(f) carcinogenicity
(g) reproductive toxicity
(h) STOT-single exposure
(i) STOT-repeated exposure
(j) aspiration hazard
No data available.
No data available.
No data available.

Likely routes of exposure: Contact with skin and eyes or by inhalation of spray.

Information on other hazards

None

SECTION 12: Ecological information

Toxicity



Revision number: HCS2012 2.3 Revision date: 7 February 2025

OECD 201: Algae growth EC50 = 24.65 mg/l (72 hr)

OECD 202: Daphnia growth EC50 > 100 mg/l (48hr) NOEC (48hr) 100mg/l

OECD 249: Fish Cell EC50 = 443 mg/l (24hr)

Persistence and degradability

No data available.

Bio accumulative potential

No data available.

Mobility in soil

No data available.

PBT and vPvB assessment

This substance/mixture contains no known components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB).

Endocrine disrupting properties

None known.

Other adverse effects

None known.

SECTION 13: Disposal considerations

Waste treatment methods

Product: Treat as non-hazardous waste. Dispose to landfill. Avoid disposal to sewage. Dispose of in accordance with local, state and federal regulations.

Contaminated packaging: Empty remaining contents. Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transportation information

UN number

UN proper shipping name

Transport hazard class(es)

Packing group

Environmental hazards

Not regulated as a dangerous good

Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code) Not applicable

Special precautions for user Not regulated as a dangerous good



Revision number: HCS2012 2.3 Revision date: 7 February 2025

SECTION 15: Regulatory information

Safety, health and environmental regulations/legislation for the mixture

The components of this product are reported in the following inventories:

EU-REACH Polymer exemption. All the raw materials above 2 wt.% are registered by

Itaconix or by its suppliers.

US-EPA All chemical substances in this product are listed on the TSCA inventory.

Canada-HC All chemical substances in this product are listed on the DSL inventory.

Chemical Safety Assessment

A Chemical Safety Assessment has been carried out on this mixture by the US-EPA.

This product is subject to a Significant New Use Rule [SNUR - TSCA section 5(a)] for use outside of an odor neutralizer.

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16: Other information

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Supersedes Version HCS2012 2.2

Nature of revision Updated storage conditions.

This SDS is based on HCS 2012 GHS 29 CFR 1910.1200

The above information is believed to be correct at the time of preparation but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product.