

Revision number: HCS2012 1.4 Revision date: 24 May 2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

| Product identifier | |
|----------------------|---|
| Product name | VELASOFT® NE 100 |
| Product CAS number | 26099-89-8 |
| Other identification | Poly (sodium itaconate), Poly (itaconic acid, sodium salt), Sodium polyitaconate, Butanedioic acid, 2-methylene-, homopolymer, sodium salt |

Relevant identified uses of the substance or mixture and uses advised against

| Recommended use | Beauty care. Personal care. |
|----------------------|--|
| Uses advised against | None – assess for suitability before use |

Details of the supplier of the safety datasheet

| Itaconix Corporation |
|--------------------------------------|
| 2 Marin Way, Stratham, NH 03885, USA |
| +1 (603) 775-4400 |
| info@itaconix.com |
| |

Emergency Telephone Number

+1 (603) 775-4400 (Monday – Friday 09:00 – 17:00 US EST)

SECTION 2: Hazards identification

GHS Classification of the substance or mixture

Classification (29 CFR 1910.1200) Not classified as hazardous

GHS Label elements

| Labelling (29 CFR 1910.1200) The product does not need to be labelled | |
|---|------|
| Hazard pictograms | None |
| Signal word | None |
| Hazard statements Precautionary statements | None |

Other hazards

The mixture contains <0.1% of unknown impurities

SECTION 3: Composition/information on ingredients

Mixtures

| Chemical name | CAS number | Classification | Concentration |
|---------------|------------|----------------|---------------|
|---------------|------------|----------------|---------------|



VELASOFT® NE 100

| Poly (itaconic, sodium salt) | 26099-89-8 | None | ~85% |
|------------------------------|------------|------|------|
| Water | 7732-18-5 | None | ~15% |

SECTION 4: First aid

Description of first aid measures

| If inhaled | Move person to fresh air. If respiratory symptoms develop, call a physician. | |
|---|--|--|
| In case of skin contact | Flush skin with water. | |
| In case of eye contact | Rinse immediately with plenty of water and seek medical advice. | |
| If ingested | Do not induce vomiting, rinse mouth with water. If large quantities of this material are swallowed, call a physician. | |
| First aid responders shall wear standard personal protective equipment (safety glasses, medical examination gloves) | | |
| Most important symptoms a | and effects, both acute and delayed | |
| Symptoms | None known | |
| Indication of any immediate medical attention and special treatment neededTreatmentTreat symptomatically. | | |
| SECTION 5: Firefighting meas | sures | |
| Extinguishing media | | |
| Suitable extinguishing me | dia Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. | |

Special hazards arising from the substance or mixture

Specific hazards during firefighting: decomposition products may be produced such as carbon oxides

Advice for firefighters

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.

SECTION 6: Accidental release measures



Personal precautions protective equipment and emergency procedures

Use personal protective equipment in accordance with good industrial practices (gloves, eye protection, labcoat/overalls, dust mask). Provide sufficient ventilation and control dust.

Environmental precautions

Do not let product enter drains.

Methods and materials for containment and cleaning up

Contain/absorb with non-combustible absorbent material (e.g., sand, earth, vermiculite, chemical absorbent). Vacuum, or sweep up and shovel into suitable containers for disposal.

SECTION 7: Handling and storage

Precautions for safe handling

Normal measures as prevention against fire. Minimize exposure to dust in accordance with good industrial practices. Wear appropriate PPE. Wash hands thoroughly after handling. Do not eat, drink nor smoke in work areas. Wash hands before breaks and at the end of workday.

Conditions for safe storage

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed to avoid contamination. Store in a cool place below 45C. No special restrictions on storage with other products.

SECTION 8: Exposure controls/personal protection

Control parameters

Contains no substances with occupational exposure limit values (No OSHA and no ACGHIH TLV).

Exposure controls

Appropriate engineering controls: Ensure good ventilation. Arrange for eye wash (recommended). Handle in accordance with good industrial hygiene and safety practice.

Personal protective equipment: Eye and hand protection, laboratory lab coat or overalls are recommended.

Respiratory protection: In case of dust, wear dust mask (N95 or equivalent or better).

Eye/face protection: Safety glasses with side-shields conforming to NIOSH (US) or EN166 are recommended.



VELASOFT® NE 100

Hand protection: Handling with gloves is recommended. Nitrile gloves are suitable.

Skin protection: Laboratory coat or overalls are recommended.

Environmental exposure control: minimize release of material to drains, ground or surface water.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

| - | | |
|---|---|-------|
| | a) Physical state | Solio |
| | b) Color | Off- |
| | c) Odor and odor threshold | No d |
| | d) Melting point/freezing point | Nod |
| | e) Boiling point | No d |
| | f) Flammability (solid, gas) | Nod |
| | g) Upper/Lower flammability or explosive limits | Nod |
| | h) Flash point | Not |
| | h) Evaporation Rate | Nod |
| | i) Auto ignition temperature | No d |
| | j) Decomposition temperature | No d |
| | k) pH | 5.2 (|
| | l) Kinematic Viscosity | Not |
| | m) Solubility | High |
| | n) Partition coefficient: n-octanol/water | No d |
| | o) Vapor pressure | No d |
| | p) Density | Bulk |
| | q) Vapor density | No d |
| | r) Particle characteristic | Турі |
| | | 500 |
| | * Internal test protocol | |
| | | |

Other safety information

Explosive propertiesNot explosive (St-0)Oxidizing propertiesNo ingredients have these properties

SECTION 10: Stability and reactivity

Reactivity

No data available.

id granules -white odor - no threshold data available data available data available data available t applicable data available data available data available (@10% aq. solution)* t applicable hly water soluble data available data available k 0.7g/cm^{3*} data available vical weight average particle size ~ 400 to) microns



Chemical stability

Stable product under recommended storage and handling conditions.

Possibility of hazardous reactions

None known under normal processing.

Conditions to avoid

Heat above 90°C, flames.

Incompatible materials

Avoid strong oxidizing agents.

Hazardous decomposition products

Hazardous decomposition products may be formed under fire conditions such as carbon oxides.

SECTION 11: Toxicological information

Information on toxicological effects

Some data available on mixture. Where not tested, data derived from or based on individual components are shown below:

| NOEL > 2000 mg/kg (Oral). |
|---|
| No skin irritation (OECD 439). |
| No eye irritation (Chorioallantoic membrane assay). |
| Skin: non sensitizer (HRIPT). |
| Not mutagenic (OECD 471 – AMES test). |
| No data available. |
| |

Likely routes of exposure: Contact with skin and eyes or by inhalation of dust.

Information on other hazards

None known

SECTION 12: Ecological information

Toxicity



Revision number: HCS2012 1.4 Revision date: 24 May 2022

OECD 201: Algae growth IC50 = 153 mg/l (96 hr) OECD 202: Daphnia growth EC50 >1000 mg/l (48hr) Not classified as hazardous to aquatic life.

Persistence and degradability

Extrapolated to be inherently biodegradable. Lower molecular weight grade (with same CAS#) is readily biodegradable under OECD 301A test conditions.

Bio accumulative potential

No data available.

Mobility in soil No data available.

No data available.

PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Endocrine disrupting properties

No data available. None known.

Other adverse effects

None known.

SECTION 13: Disposal considerations

Waste treatment methods

Product: Treat as non-hazardous waste. Dispose to landfill. Avoid and minimize disposal to sewage. Dispose of in accordance with local regulations.

Contaminated packaging: Empty remaining contents. Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transportation information

| UN number | Not regulated as a dangerous good |
|----------------------------|-----------------------------------|
| UN proper shipping name | Not regulated as a dangerous good |
| Transport hazard class(es) | Not regulated as a dangerous good |
| Packing group | Not regulated as a dangerous good |
| Environmental hazards | Not regulated as a dangerous good |



Revision number: HCS2012 1.4 Revision date: 24 May 2022

Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code)Not applicableSpecial precautions for userNot regulated as a dangerous good

SECTION 15: Regulatory information

Safety, health and environmental regulations/legislation for the mixture

| The components of this product are reported in the following inventories: | | |
|---|---|--|
| US-EPA | All chemical substances in this product are listed on the TSCA Inventory. | |
| EU-REACH | Polymer exemption. All the raw materials above 2 wt.% are registered by | |
| | Itaconix or by its suppliers. | |
| Canada | On DSL inventory. | |

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Chemical Safety Assessment

A Chemical Safety Assessment has not been carried out on this mixture.

SECTION 16: Other information

| Revision number | HCS 201 1.4 |
|--------------------|---|
| Revision date | 24 May 2022 |
| Supersedes Version | HCS2012 1.3.4 |
| Nature of revision | Updated format, revised commercial new. |

This SDS is a non-mandated SDS and is based on GHS HCS2012

The above information is believed to be correct at the time of preparation but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product.