



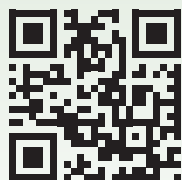
# Long Lasting Roll-On Deodorant

Long lasting quick drying roll-on deodorant that neutralizes body odors at the source with **VELAFRESH ZP20** without leaving residues on clothes or skin.

Ingredient	Function	wt%
DI water	Diluent	77.7%
Alcohol denatured	Solvent	16.8%
<b>VELAFRESH® ZP20</b>	Odor neutralizer	4.0%
Hydroxyethylcellulose	Thickener	1.5%
Citric acid	pH adjuster	q.s.
Preservative	preservation	q.s.
Fragrance	Adds scent to the product	q.s.

## Directions

- Add water to a clean vessel with mixing
- Add **VELAFRESH ZP20** and preservative to water while mixing
- Add alcohol denatured dropwise while mixing
- Heat to 104°F (40°C) and add hydroxyethylcellulose slowly while mixing
- Add citric acid to adjust the pH to 5.5 while mixing
- Add fragrance slowly while mixing
- Cool the contents before adding to desired container



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## Potential Label Claims:

- Proven to be effective against odor causing molecules
- Leaves no stains or residues on skin or fabric
- Ease of use in finished formulations
- Will not interfere with natural perspiration
- Allows for fragrance-free claims
- Allows for all-natural claims in finished products
- Neutralizes body odors at the source
- Leaves no residues on skin or clothing
- Aluminum free

## Plant-Based Content:

100%

## Product Properties

Appearance..... Slightly yellow clear liquidk

pH..... 5.5

Viscosity..... 100 cP

## Usage

Use as needed

## Itaconix Corporation

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